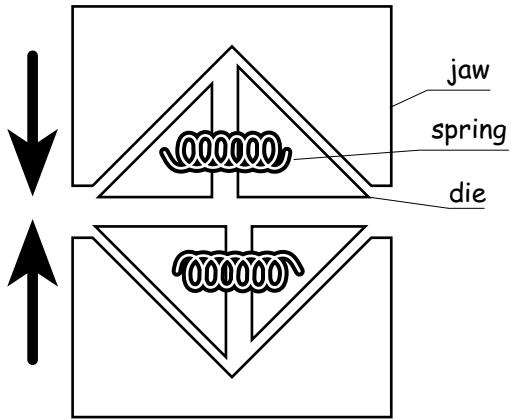


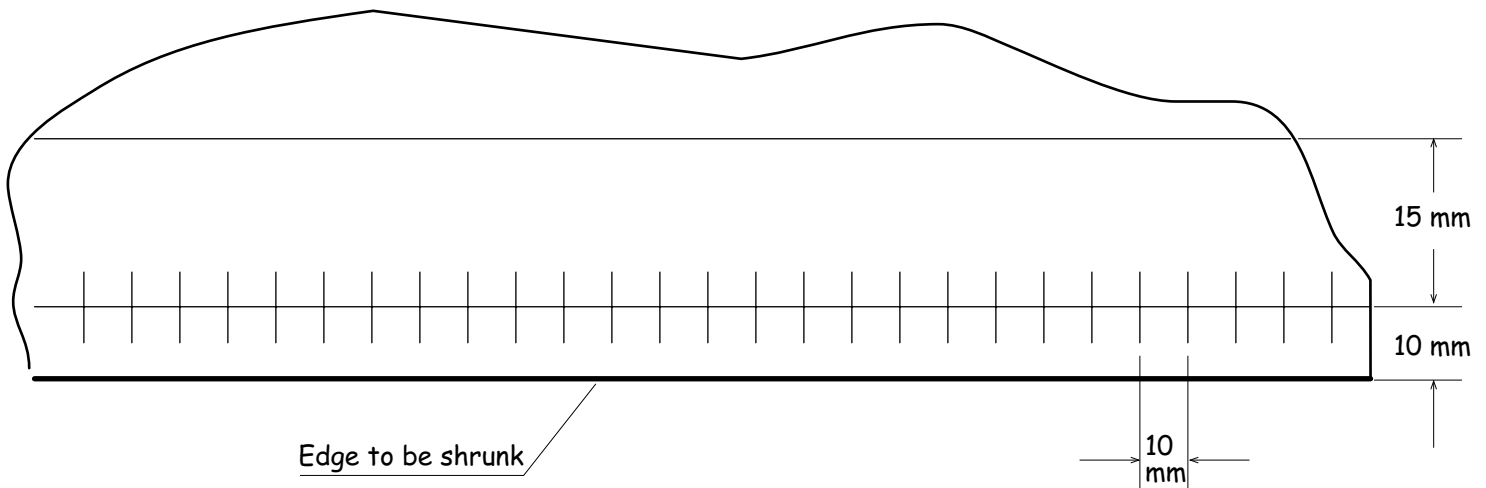
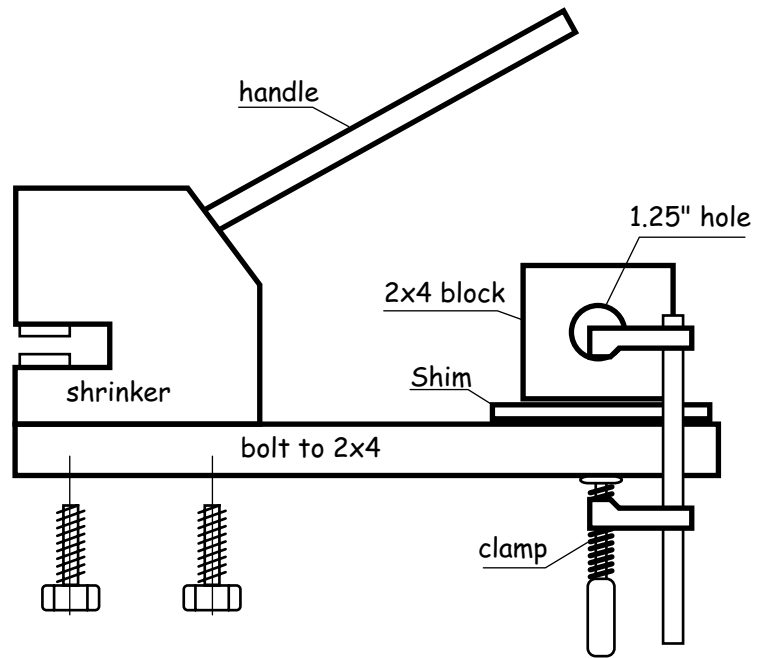
Shrinking Machine

When jaws are closed the dies are forced to move sideways.



Jaw gaps are offset; one set may be rotated so that gaps may be aligned.

This shrinking jig helps prevent overshrinking or inadvertent "fluting"



Make two lines parallel to the part edge about 10 and 25 millimeters away (about 1/4 inch and one inch).

Make many lines perpendicular to the part edge spaced about every 10 millimeters (or about 1/4 inch).

Make nice, smooth and even curves by aligning shrinker head to the 10 mm parallel line and shrinking on every tick mark and maybe every in-between mark. Then shrink at the 25 mm parallel line about every other tick mark.